ENGINEER | EVALUATE | TEST | CONSULT

EVALUATION REPORT

ICP Adhesives and Sealants, Inc. | Evaluation Report 02768.02.06-R8
12505 NW 44th Street | FL6276-R8
Coral Springs, FL 33065 | Date of Issuance: 03/21/2006
(888) 774-1419 | Revision 8: 04/06/2020

SCOPE:
This Evaluation Report is issued under Rule 61G20-3 and the applicable rules and regulations governing the use of construction materials in the State of Florida. The documentation submitted has been reviewed by Robert Nieminen, P.E. for use of the product under the Florida Building Code. The products described herein have been evaluated for compliance with the 6th Edition (2017) Florida Building Code sections noted herein.

DESCRIPTION: ICP Adhesives Polyset® RTA-1

LABELING: Labeling shall be in accordance with the requirements the Accredited Quality Assurance Agency noted herein.

CONTINUED COMPLIANCE: This Evaluation Report is valid until such time as the named product(s) changes, the referenced Quality Assurance documentation changes, or provisions of the Code that relate to the product change. Acceptance of this Evaluation Report by the named client constitutes agreement to notify Robert Nieminen, P.E. if the product changes or the referenced Quality Assurance documentation changes. NEMO ETC, LLC requires a complete review of this Evaluation Report relative to updated Code requirements with each Code Cycle.

ADVERTISEMENT: The Evaluation Report number preceded by the words “NEMO ETC, LLC Evaluated” may be displayed in advertising literature. If any portion of the Evaluation Report is displayed, then it shall be done in its entirety.

INSPECTION: Upon request, a copy of this entire Evaluation Report shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This Evaluation Report consists of pages 1 through 9.

Prepared by:

Robert J.M. Nieminen, P.E.
Florida Registration No. 59166, Florida DCA ANE1983

CERTIFICATION OF INDEPENDENCE:
1. NEMO ETC, LLC does not have, nor does it intend to acquire or will it acquire, a financial interest in any company manufacturing or distributing products it evaluates.
2. NEMO ETC, LLC is not owned, operated or controlled by any company manufacturing or distributing products it evaluates.
3. Robert Nieminen, P.E. does not have nor will acquire, a financial interest in any company manufacturing or distributing products for which the evaluation reports are being issued.
4. Robert Nieminen, P.E. does not have, nor will acquire, a financial interest in any other entity involved in the approval process of the product.
5. This is a building code evaluation. Neither NEMO ETC, LLC nor Robert Nieminen, P.E. are, in any way, the Designer of Record for any project on which this Evaluation Report, or previous versions thereof, is/was used for permitting or design guidance unless retained specifically for that purpose.

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ROOFING COMPONENT EVALUATION:

1. **SCOPE:**

   **Product Category:** Roofing  
   **Sub-Category:** Roof Tile Adhesive


2. **STANDARDS:**

<table>
<thead>
<tr>
<th>Sections</th>
<th>Property</th>
<th>Standard</th>
<th>Year</th>
</tr>
</thead>
<tbody>
<tr>
<td>1504.2.1.1</td>
<td>Overturning resistance</td>
<td>SSTD 11</td>
<td>1997</td>
</tr>
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</table>

3. **REFERENCES:**

<table>
<thead>
<tr>
<th>Entity</th>
<th>Examination</th>
<th>Reference</th>
<th>Date</th>
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<tbody>
<tr>
<td>ERD (TST6049)</td>
<td>Static Uplift – SSTD 11</td>
<td>E42730.08.13</td>
<td>08/23/2013</td>
</tr>
<tr>
<td>ERD (TST6049)</td>
<td>Static Uplift – SSTD 11</td>
<td>ECM-SC6795.12.14-2</td>
<td>02/27/2015</td>
</tr>
<tr>
<td>Miami-Dade (CER 1592)</td>
<td>HVHZ compliance</td>
<td>18-0131.02</td>
<td>07/12/2018</td>
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<tr>
<td>NEMO (TST6049)</td>
<td>Static Uplift – SSTD 11</td>
<td>4L-ICP-18-001.05.18-1</td>
<td>05/15/2018</td>
</tr>
<tr>
<td>NEMO (TST6049)</td>
<td>Tensile Adhesion / Underlays</td>
<td>4S-ICP-18-001.07.18-R1</td>
<td>08/01/2018</td>
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<tr>
<td>NEMO (TST6049)</td>
<td>Static Uplift – SSTD 11</td>
<td>4S-ICP-18-001.10.18-1</td>
<td>10/04/2018</td>
</tr>
<tr>
<td>NEMO (TST6049)</td>
<td>Static Uplift – SSTD 11</td>
<td>4S-ICP-18-001.10.18-3</td>
<td>10/04/2018</td>
</tr>
<tr>
<td>PRI (TSTS878)</td>
<td>Static Uplift – SSTD 11</td>
<td>PFI-006-02-01</td>
<td>05/09/2005</td>
</tr>
<tr>
<td>PRI (TSTS878)</td>
<td>Static Uplift – SSTD 11</td>
<td>PFI-008-02-03</td>
<td>12/14/2005</td>
</tr>
<tr>
<td>PRI (TSTS878)</td>
<td>Static Uplift – SSTD 11</td>
<td>PFI-008-02-04</td>
<td>12/14/2005</td>
</tr>
<tr>
<td>PRI (TSTS878)</td>
<td>Static Uplift – SSTD 11</td>
<td>FOP-009-02-05 Rev2</td>
<td>06/01/2015</td>
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<tr>
<td>UL, LLC. (QUA9625)</td>
<td>Quality Assurance</td>
<td>Service Confirmation</td>
<td>02/07/2018</td>
</tr>
</tbody>
</table>

4. **PRODUCT DESCRIPTION:**

   **4.1 ICP Adhesives Polyset® RTA-1** is a single component polyurethane foam roof tile adhesive distributed in factory, pre-mixed canisters.

5. **LIMITATIONS:**

   5.1 This is a building code evaluation. Neither NEMO ETC, LLC nor Robert Nieminen, P.E. are, in any way, the Designer of Record for any project on which this Evaluation Report, or previous versions thereof, is/was used for permitting or design guidance unless retained specifically for that purpose.

   5.2 This Evaluation Report is not for use in FBC HVHZ jurisdictions.

   5.3 Fire classification is not part of this evaluation. Refer to a current Roofing Materials Directory for fire ratings of this product and FBC 1505.2.

   5.4 **ICP Adhesives Polyset® RTA-1** can be used with flat, low and high profile tiles or any rigid, discontinuous roof assembly having a current Florida Statewide Product Approval or approved on a local-level by the Authority Having Jurisdiction.

   5.5 Underlayment shall be per FRSA/TRI April 2012 (04-12) or having a current Florida Statewide Product Approval or approved on a local-level by the Authority Having Jurisdiction for use with ICP Adhesives Polyset® RTA-1.

   5.6 Field tiles, meeting the limitations of FBC 1609.5.3, using ICP Adhesives Polyset® RTA-1 are limited to projects having an Aerodynamic Uplift Moment (Ma), determined in accordance with FBC 1609.5.3 or Tables 2A and 2B of FRSA/TRI April 2012 (04-12), not greater than the following Allowable Overturning Moment values. Refer to Section 10 and ICP Adhesives and Sealants, Inc. published installation instructions for Adhesive Paddy Placement details.
### TABLE 1: FIELD TILES IN ICP ADHESIVES POLYSET® RTA-1
ALLOWABLE OVERTURNING MOMENT PERFORMANCE DATA

2 TO 1 MARGIN OF SAFETY ALREADY APPLIED FOR INDEPENDENT PLACEMENT
4 TO 1 MARGIN OF SAFETY ALREADY APPLIED FOR INTERDEPENDENT PLACEMENT

<table>
<thead>
<tr>
<th>Tile (FBC 1609.5.3)</th>
<th>Adhesive Paddy Placement (Section 10)</th>
<th>Allowable Overtaking Moment (ft-lbf)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Clay or Concrete</td>
<td>Interdependent: Two (2) ribbons, 11 grams each Ensure minimum 8 in² contact area to underside of tile, and minimum 10 in² contact area at the tile head lap</td>
<td>50</td>
</tr>
<tr>
<td>Concrete</td>
<td>Interdependent: Two (2) ribbons, 11 grams each Ensure minimum 6 in² contact area to underside of tile, and minimum 10 in² contact area at the tile head lap</td>
<td>44</td>
</tr>
<tr>
<td>Clay</td>
<td>Interdependent: Two (2) ribbons: 22 grams tail-to-substrate 11 grams at head-lap Ensure minimum 12 in² contact area to underside of tile, and minimum 18 in² contact area at the tile head lap</td>
<td>36</td>
</tr>
<tr>
<td>Concrete</td>
<td>Independent: Pan Tile to Underlayment: Two (2) ~7-inch long x ~6 gram oblong shaped beads on underlayment, side-by-side, where the center of the pan tile contacts the deck starting ~2 to 3-inches from the eave end of the pan tile Cap Tile to Pan Tile: One (1) ~7-inch long x ~6 gram oblong shaped bead at each long edge of the cap tile, ¼ to 1-inch from each edge, starting ~2 to 3-inches from the eave end working towards the ridge. Turn cap tile over and install onto pan, butting the second course pan tile eave end on underlayment, side-by-side, where the center of the pan tile contacts the deck starting ~2 to 3-inches from the eave end of the pan tile.</td>
<td>93</td>
</tr>
<tr>
<td>Clay or Concrete</td>
<td>Interdependent: Two (2) #8 wood screws at tail &amp; one (1) ribbon, 11 gram at headlap Ensure minimum 10 in² contact area at the tile head lap</td>
<td>73</td>
</tr>
<tr>
<td>Concrete</td>
<td>Interdependent: Two (2) #8 wood screws at tail &amp; one (1) ribbon, 11 gram at headlap Ensure minimum 10 in² contact area at the tile head lap</td>
<td>65</td>
</tr>
<tr>
<td>Clay</td>
<td>Interdependent: Two (2) #8 wood screws at tail &amp; one (1) ribbon, 11 gram at headlap Ensure minimum 18 in² contact area at the tile head lap</td>
<td>44</td>
</tr>
<tr>
<td>Concrete</td>
<td>Interdependent: Two (2) #8 wood screws at tail &amp; one (1) ribbon, 11 gram at headlap Ensure minimum 18 in² contact area at the tile head lap</td>
<td>63</td>
</tr>
</tbody>
</table>

5.6.1 Data in Table 1 relates to installation over a ’30/90’ underlayment system, as detailed in the FRSA/TRI April 2012 (04-12). Alternate underlayment systems include those having a current Florida Statewide Product Approval and/or approved on a local-level by the Authority Having Jurisdiction specifically for use with ICP Adhesives Polyset® RTA-1.

5.6.2 Tile roof systems using tile types or profiles other than those listed above acquiring acceptance for use with ICP Adhesives Polyset® RTA-1 shall be tested in accordance with SSTD 11 or Testing Application Standard TAS 101. For the interdependent multi-paddy method, an additional 2-to-1 margin of safety above that specified in SSTD 11 or Testing Application Standard TAS 101 shall be applied in determining the ‘allowable overturning moment’.

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**NEMO ETC, LLC**
**Certificate of Authorization #32455**

6TH EDITION (2017) FBC NON-HVHZ EVALUATION
ICP Adhesives Polyset® RTA-1; (888) 774-1419

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5.7 Hip and ridge tiles using ICP Adhesives Polyset® RTA-1 are limited to projects having hip/ridge design pressure requirements, determined in accordance with Table 1A of FRSA/TRI April 2012 (04-12), not greater than the following values. Refer to ICP Adhesives and Sealants, Inc. published installation instructions for Adhesive Paddy Placement details.

<table>
<thead>
<tr>
<th>Tile Substrate</th>
<th>Placement Detail (Section 10)</th>
<th>Attachment Details</th>
<th>Allowable Design Pressure (psf)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Clay or Concrete</td>
<td>2x PT ridge board</td>
<td>#8</td>
<td>Interdependent: Head: One (1) #10 x 2½” screw; Overlap: 1x6-inch x ~10.5 gram</td>
</tr>
<tr>
<td>Clay or Concrete</td>
<td>Trim Lock™ (FBC FL5394): aluminum or Trim Lock™ Plus (FBC FL5394): aluminum, galvanized, Galvalume® or stainless steel</td>
<td>#9</td>
<td>Interdependent: On Trim-Lock™ metal: One (1) ~7-inch long x ~10 gram oblong shaped paddy centered on metal. At Tile Headlap: One (1) ~7-inch long x ~10 gram oblong shaped bead at tile headlap.</td>
</tr>
<tr>
<td>Clay or Concrete</td>
<td>Trim Lock™ (FBC FL5394): galvanized, Galvalume® or stainless steel</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

6. **INSTALLATION:**

6.1 **ICP Adhesives Polyset® RTA-1** and the tile roof assembly shall be installed in accordance with FRSA/TRI April 2012 (04-12) and ICP Adhesives and Sealants, Inc. published installation instructions, subject to the limitations outlined in Section 5.

6.2 Hip and ridge boards or hip/ridge metal shall be installed in accordance with the FRSA/TRI April 2012 (04-12). Proprietary hip and ridge metal shall be installed in accordance with the manufacturer’s Florida Product Approval.

6.3 Installation shall be performed by applicators that hold a valid Qualified Applicator Card presented by ICP Adhesives and Sealants, Inc.

6.4 All tiles must be set in adhesive prior to tack free time (approximately 2 to 3 minutes).

7. **BUILDING PERMIT REQUIREMENTS:**

As required by the Building Official or Authority Having Jurisdiction in order to properly evaluate the installation of this product.

8. **MANUFACTURING PLANTS:**

Norton, OH

9. **QUALITY ASSURANCE ENTITY:**

UL, LLC. – QUA9625; (847) 664-3623; LeAnna.Gradecki@ul.com
10. PADDY PLACEMENT DETAILS (FROM ICP ADHESIVES AND SEALANTS, INC. PUBLISHED LITERATURE):

10.1 Detail #1: Flat Profile Tile:

10.2 Detail #2: Low/Medium Profile Tile:
10.3 **Detail #3: High Profile Tile:**

![Detail #3: High Profile Tile Diagram]

- Pan of Tile
- Paddy on Top of Tile Dispensed Horizontally at Head Lap
- Eave Course Line
- Eave Closure

10.4 **Detail #4: Two Piece Barrel (Cap & Pan) Tile:**

![Detail #4: Two Piece Barrel (Cap & Pan) Tile Diagram]

- One (1) - 7" Paddy on each side under cover tiles (Detail)
- Two (2) - 7" Oblong paddles side by side under pan tiles
- One (1) - 7" Paddy on each side under cover tiles
- Two (2) - 10" Oblong paddles side by side under pan tiles (eave course only)

2-Piece Barrel Profile
10.5 **Detail #5: Low/Flat Profile Tile; Hybrid System:**

![Diagram of Low/Flat Profile Tile]

- Underside of Tile
- Strengthening Ribs
- Eave Course Line
- Eave Closure

10.6 **Detail #6: Medium Profile Tile; Hybrid System:**

![Diagram of Medium Profile Tile]

- Pan of Tile
- Two (2) #6 Screws in Factory Hole Locations
- Eave Course Line
- Eave Closure

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10.7 **Detail #7: High Profile Tile; Hybrid System:**

![Diagram of High Profile Tile; Hybrid System]

10.8 **Detail #8: Hip and Ridge (interdependent with screw):**

![Diagram of Hip and Ridge (interdependent with screw)]
Detail #9: Hip and Ridge (interdependent placement):

- END OF EVALUATION REPORT -